

LARGE FAB, M.C., o/s

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT400214-1
Job Sheet 178694



Part No: RBT400214-1

Job Qty: 6 ea

Part Name: Frame Weld Mount



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 6/6/18

Job Tracking No:

Due Date: 7/24/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT400214 Rev.7 IPP Rev. A 18.06.05 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	7/24/18	7/24/18	0.00	0.00	Start Up Large Fab-7		
100	Large Fab	6 pcs	7/24/18	7/24/18	0.00	6.00	Large Fab 8		
110	QC	6 pcs	7/24/18	7/24/18	0.00	0.00	QC9		
115	QC	6 pcs	7/24/18	7/24/18	0.00	0.00	QC5		
120	Mill Conv	6 pcs	7/24/18	7/24/18	0.00	6.00	Mill Conv 2		
130	QC	6 pcs	7/24/18	7/24/18	0.00	0.00	QC2 Machining-5		
140	QC	6 pcs	7/24/18	7/24/18	0.00	0.00	QC8 Machining-5		
150	Outsource	6 pcs	7/24/18	7/24/18	0.00	0.00	Outsource4		
160	Packaging	6 pcs	7/24/18	7/24/18	0.00	0.00	Packaging2		
170	QC	6 pcs	7/24/18	7/24/18	0.00	0.00	QC6		
180	Packaging	6 pcs	7/24/18	7/24/18	0.00	0.00	Packaging3-2		
190	QC21-SA	6 Ea	7/24/18	7/24/18	0.00	0.00	QC21		

Part Op 100 - Weld -7, -9 and -11 as per DWG. Use fixture RBT400214-1-F.

Descriptions: 120 - 1-Machine as per DWG. 2-Debur

150 - Issue P/O to GROUPE ALTECH; PO - ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2

CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

160 - Receive

180 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBT400214-11	Adapter	6 Ea (1 ea)	90-Start up Operation	5119341
RBT400214-15	Frame	6 pcs (1 ea)	90-Start up Operation	5096409
RBT400214-7	Tab	6 Ea (1 ea)	90-Start up Operation	5096430
RBT400214-9	Adapter	6 Ea (1 ea)	90-Start up Operation	5107251

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	RBT400214-11	6	0	0
	RBT400214-15	6	0	0
	RBT400214-7	6	0	0
	RBT400214-9	6	0	0

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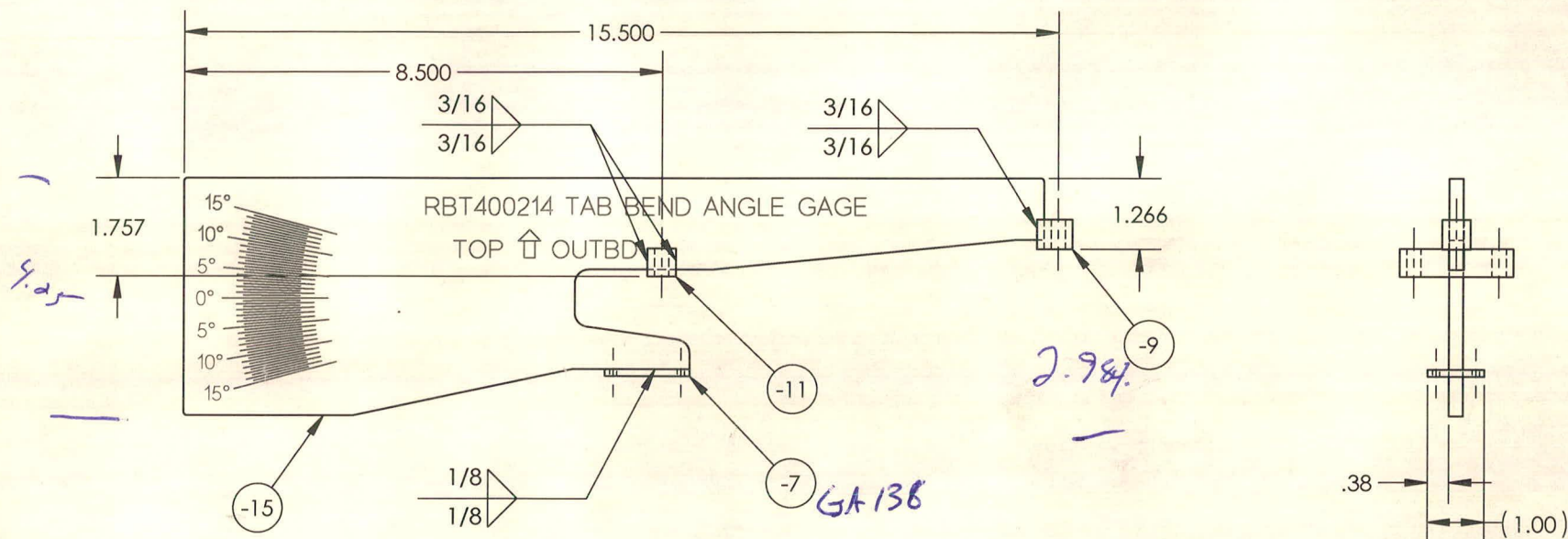
Part Specifications

Specifications could not be found.

Plex 7/24/18 12:59 PM dart.logan.david

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CREATED -1 WELDMENT, ADJUSTED -11 POSITION UP .046 TO CORRECT ALIGNMENT.	10/30/2007	WP	RW
2		ADJUSTED BEARING SUP .090 TO MATCH PURCHASED UNIT.	1/28/2008	WP	DW
3		CH'D FINISH FROM POWDER COAT SAFETY YELLOW.	4/27/2011	RJC	RW
3A		CH'D -1 FINISH FROM ANODIZE BLACK PER R.W.	8/25/2011	RJC	RW
7	16-0240	-1 DELETED DIMS 15.250, 2.150, .089-.095, .203, 1.550, .694, (.190). ADDED DIMS .38, (1.00). ADDED FIXTURE RBT400214-1-F NOTE.	12/1/2016	DPD	JAG



NOTE:
USE FIXTURE RBT400214-1-F.

DART AEROSPACE	
TITLE TRIM TAB BENDING GAUGE	
DWG NO. RBT400214-1	REV 7
MAT'L HEAT TREAT FINISH SPEC DRAWN BY: CHECKED: OPPS APPR: QA APPR: APPROVED:	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125° 1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
MIL-A-8625F, TYPE II, CLASS II COLE CLOUGH ANDERSON LINDSAY GILBERT	
USED ON MODEL BELL 407	
SCALE 1:3	DATE 4/9/2001
SHEET 2 OF 11	

(-1)
FRAME WELDMENT

DQA: _____ Date: _____

QA Closed:

Work C

Close

Wiki

Print

Email

Fax



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO041496

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO041496

PO Date: 10/29/18

Due Date: 11/2/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	178694	RBT400214-1	Frame Weld Mount -Issue P/O to ATG; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	11/2/18	6 pcs	0 pcs	6 pcs	\$11.10/pcs	\$66.60
2	185476	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to ATG; AS PER DWG RBE703A94-1130-01-05 -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	-	11/2/18	2 pcs	0 pcs	2 pcs	\$11.10/pcs	\$22.20
3	177619	RBE105-13141W3-3	Plate -Issue P/O to Group Altech: ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEALANT As Per Dwg RBE105-13141W3-3	Firmed	-	11/2/18	19 pcs	0 pcs	19 pcs	\$11.10/pcs	\$210.90

Grand Total: \$299.70

Order Notes

Procurement Quality Clauses
A005 right of entry

DAS
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9-89



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 916375

Date: 30-Oct-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 6 each	Part: RBT400214-1 Frame Weld Mount Anodize per MIL-A-8625F, Type II, Class 2, Red, Water Sealant, .0004-.0010" (.4 - 1 mils). Job: 23984	Rev: 7 PO: PO041496 ✓ Line: 1	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>30/10/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			

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Made in Canada.

